





Read before Use Important Information for Equipment Safety

This product has been designed with full consideration of safety. Incorrect usage of the product may result in fire, electric shock, or other serious damages. Observe the following precautions.

The following symbols are used in this instruction guide to indicate and classify the relative importance of warnings and cautions.

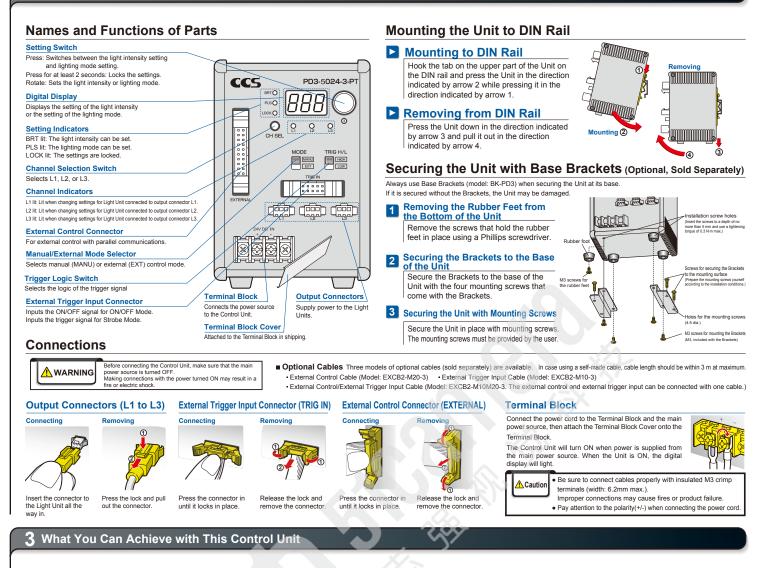


The following symbols in the instruction guide indicate and classify the precautions.



WARNING Do not touch the plugs or switches with wet Do not disassemble or modify the product. Doing so may result in fire or electric shock. hands. Doing so may result in electric shock. DO NOT TOUCH WITH WET HANDS DISASSEMBL' PROHIBITED Before connecting or disconnecting cables, make sure that the power source is turned OFF. Not doing so may result in fire or Make sure that the product is free of moisture or any liquid. Doing so may result in fire or electric shock. Ø ļ DO NOT SUBJECTO MOISTURE electric shock. INSTRUCTED Do not touch the power cords during lightning. This may result in electric shock. If abnormal condition occurs such as fuming heat, smell, noise, or so on, stop using the ļ product immediately, and turn off the power source. A fire or electric shock may result if INSTRUC the product is kept used.

X >			
\sim	n c	aution	
Do not connect any Light Units other than CCS LED Light Units. Doing so may cause overcurrent and the device may overheat or ignite.		Do not bundle product cables with high-voltage lines or power lines. Allow leeway when installing the cables.	INSTRUCTED
Do not use user-made branch cables. Doing so may cause product failure.		Use Light Units that are suitable for the product ratings. Exceeding the ratings may cause product failure.	INSTRUCTED
Do not place the product in direct sunlight or in a high-humidity environment. Doing so may result in fire due to internal temperature rise.	OHIBITED	Use a standard Extension Cable that is manufactured by CCS. However, if the cable is too long, the light intensity will decrease due to the DC resistance of the cable.	INSTRUCTED
Always place the product on a stable and flat location. Doing so may result in the product falling or toppling, which may cause malfunction, accidents, or bodily injury.		Always hold onto the plug or connector when disconnecting the cables. Pulling on the cable may damage the cable and result in fire or electric shock.	INSTRUCTED
Do not drop the product or subject it to impact. Doing so may cause product failure.		Before moving the product, disconnect all connection cables. Damaging the cables may result in fire or electric shock.	INSTRUCTED
Do not bend cables or jam them between objects when wiring. Doing so may cause product failure.		When mounting products in system racks or cases, do not insert the screws more than 5 mm. Doing so may cause short-circuits in internal components.	INSTRUCTED
Do not intentionally short-circuit the positive and negative output terminals.		Use a dry cloth to remove dust or other foreign matter from the electrodes. Failure to do so may result in fire.	INSTRUCTED
Be sure to use the product within the range of input voltage. Applying the voltage beyond the range may cause product failure.		Do not wipe the product with volatiles such as paint thinner or benzene. Discoloration or deterioration of the product surfaces may occur.	



Select the control mode and lighting mode from the following Application Guide and proceed to the indicated reference items.

* Data that has been set is retained even after the power is turned OFF with manual or external control.

Application Guide

Ligh	Control mode	Front panel operation	External control using a PLC or image process device		
Continuous Mode	The Light Units are always ON.	To use manual control in Continuous Mode, refer to items 1, 2, and 3 under 4 Manual Control	To use external control in Continuous Mode, refer to items 1, 2, and 3 under 6 Control with External Signals		
ON/OFF Mode	The Light Units are turned ON or OFF according to the external trigger signal input. Photocoupler OFF Photocoupler ON *When the Trigger Logo Swetch is set to Hight	To use manual control in ON/OFF Mode, refer to items 1, 2, and 3 under 4 Manual Control and 5 Inputting the External Trigger (EXCB2-M10-3)	To use external control in ON/OFF Mode, refer to items 1, 2, and 3 under 6 Control with External Signals 5 Inputting the External Trigger		
Strobe Mode	The Light Units are turned ON for a set time after the external trigger signal is input. Photocoupler OFF Photocoupler OFF When the Trigger Log Setch is set to High Not lit. Lit. Not lit.	To use manual control in Strobe Mode, refer to items 1, 2, 3 and 4 under 4 Manual Control and 5 Inputting the External Trigger (EXCB2-M10-3)	To use external control in Strobe Mode, refer to items 1, 2, 3, and 4 under 6 Control with External Signals 5 Inputting the External Trigger		

4 Manual Control

- Make sure that the main power source is turned ON.
- Set items 1, 2, and 3 when using Continuous Mode or ON/OFF Mode
- Set items 1, 2, 3, and 4 when using Strobe Mode.

Setting the Manual/External Mode Selector to Manual



Set the Manual/External Mode Selector to MANU to set Manual Mode.

Make sure that the LOCK setting indicator is not light and that the trigger logic switch is set to HIGH. Otherwise you may not be able to perform the rest of this procedure.

2 Selecting the Channel

Check

Press the channel selection switch to select the channel to set (L1 to L3). The channel indicators will change.



BRT

3 Setting the Light Intensity

Press the setting switch to light the BRT setting indicator.

Turn the setting switch to set a value between 0 and 255. (Default setting: 000, Minimum: 000, Maximum: 255) * The Light Units are light dimly at the minimum value.

Press



4 Selecting the Lighting Mode

Press the setting switch to light the PLS setting indicator.

Turn the setting switch to select the lighting mode from Continuous Mode, ON/OFF Mode, or Strobe Mode.

(Default value: F00))

Continuous Mode

Turn the setting switch and set $\fbox{F00}$ to turn ON the Light Units continuously.

ON/OFF Mode (If the external trigger is not used, the Light Units are ON continuously.)

Turn the setting switch and set $\boxed{F00}$ to turn the Light Units ON and OFF. The Light Units are turned ON or OFF according to the external trigger signal input.

Strobe Mode (If an external trigger is not used, the Light Units are OFF.)

To flash the strobe, turn the setting switch and select a setting from F01 to F10 (strobe time of 40 µs to 40 ms).

The Light Units are turned ON for the period of time set on the setting switch after the external trigger signal is input.

Digital display	F00	F01	F02	F03	F04	F05	F06	F07	F08	F09	F10
Chatria	Continuous Mode				Strob	e Mode					
Status	ON/OFF Mode	40 µs	80µ s	120 µs	200 µs	600 µs	1 ms	4 ms	10 ms	20 ms	40 ms

For details on the external trigger input, refer to 8. Inputting the External Trigger.

Locking Settings

When the setting switch is pressed for 2 seconds or longer, the lighting mode and light intensity settings are locked, and the LOCK setting indicator lights. (The set values can be viewed.) Pressing the switch again for 2 seconds or longer releases the lock



5 Inputting an External Trigger

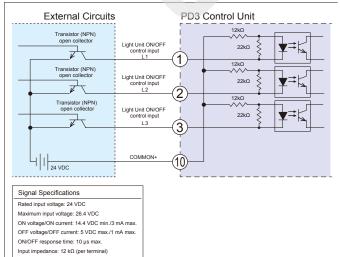
Input Signal and Photocoupler

The input signal from the external trigger input connector can be used to control the photocoupler inside the Unit to turn the LED Light Units ON and OFF or to control strobe timing.

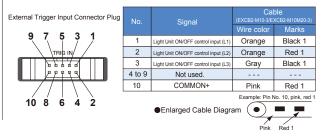
The operation depends on the setting of the trigger logic switch.

Trigger Logic Switch	Input signal	Photocoupler	ON/OFF Mode	Strobe Mode
HIGH	HIGH	OFF	Light Units ON	Light Units ON for the set time.
HIGH	LOW	ON	Light Units OFF	No change
	HIGH	OFF	Light Units OFF	No change
LOW	LOW	ON	Light Units ON	Light Units ON for the set time.

External Trigger Signal Connection Example



Connector Layout



Setting Procedures

With the external trigger input connector pins 1 to 3, select the channels (L1 to L3) where you want to input an external trigger, and input the trigger.

Trigger signals are input from the external trigger

input connector in ON/OFF Mode and Strobe

Mode are regardless of either Manual Mode or

3 TRIG IN P 0 0 0 0 0 P 0 0 0 0 P 0 0 0 0 TRIG IN P 0 0 0 0 P 0 0 0 P 0 0

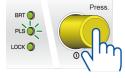
External Mode. ON/OFF Mode

The Light Units are turned ON or OFF according to the external trigger signal input.

Strobe Mode

The Light Units are turned ON for the set time after the external trigger signal is input.

Refer to 7. Signal Input Sequence for the sequence diagram.





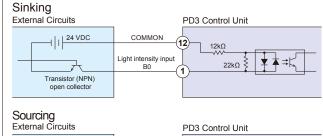
Specifications for External Control

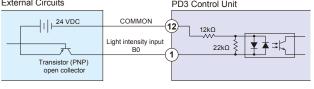
Input Signal and Photocoupler

The input signal from the external control connector turns the photocoupler inside the Control Unit ON and OFF to set and write data. The input signal is compatible with both the sinking and sourcing devices. For a sinking device, the photocoupler is OFF when the input signal is high, and for a source type, the photocoupler is ON when the input signal is high.

	Signal input	Photocoupler	Data
Ointhin a	HIGH	OFF	1
Sinking	LOW	ON	0
Coursing	HIGH	ON	0
Sourcing	LOW	OFF	1

External Signal Connection Example





Connector Layout

				Cable				
Plug	No.		Signal		-M20-3	EXCB2-M10M20-3		
				Wire color	Marks	Wire color	Marks	
	1	B0		Orange	Black 1	Orange	Black 2	
	2	B1		Orange	Red 1	Orange	Red 2	
	3	B2		Gray	Black 1	Gray	Black 2	
	4	B3	Light Intensity	Gray	Red 1	Gray	Red 2	
	5	B4	Input (8 bits)	White	Black 1	White	Black 2	
	6	B5		White	Red 1	White	Red 2	
	7	B6		Yellow	Black 1	Yellow	Black 2	
	8	B7		Yellow	Red 1	Yellow	Red 2	
	9	CHSEL0	Channel	Pink	Black 1	Pink	Black 2	
	10	CHSEL1	Selection	Pink	Red 1	Pink	Red 2	
	11	CHSEL2	(3 bits)	Orange	Black 2	Orange	Black 3	
	12	COMMON		Orange	Red 2	Orange	Red 3	
	13	BRTWR	Light Intensity Write	Gray	Black 2	Gray	Black 3	
	14	TRGWR	Lighting Mode Write	Gray	Red 2	Gray	Red 3	
m	15	MO	Lighting Mode	White	Black 2	White	Black 3	
1	16	M1	Value Input	White	Red 2	White	Red 3	
	17	M2	(4 bits)	Yellow	Black 2	Yellow	Black 3	
	18	M3		Yellow	Red 2	Yellow	Red 3	
	19	OC	Error Output	Pink	Black 2	Pink	Black 3	
	20	OE		Pink	Red 2	Pink	Red 3	

Setting Procedures

Refer to 7. Signal Input Sequence for the sequence diagram.

•Make sure that the main power source is turned ON.

•Set items 1, 2, and 3 when using Continuous Mode or ON/OFF Mode.

1 Setting the Manual/External Mode Selector to External

Set the Manual/External Mode Selector to EXT to set External Mode. The value set with external control is displayed on the digital display.

* Although it is possible to set the external control setting even the

manual/external mode selector is set to manual mode, the setting will not be activated until the manual/external mode selector is set to external mode.

2 Selecting the Channel

Select the channel (L1 to L3) to set. Use pins 9 to 11 (CHSEL0 to CHSEL2) of the external control connector. Refer to the following table for the settings. Input the write signal and hold the setting status until writing is completed.

No.	11	10	9	
Bit	CHSEL2	CHSEL1	CHSEL0	
L1	0	0	0	
L2	0	0	1	0: Photocoupler ON, EXTERNAL 1: Photocoupler OFF
L3	0	1	0	* Pins 011 to 111 are not valid.

3 Setting the Light Intensity

000

001

002

254

0

1

254

There are 256 levels to the light intensity. Use pins 1 to 8 (B0 to B7) of the external control connector. Refer to the following table for the settings. Continue writing data. Input a signal to pin 13 (BRTWR) that turns ON the photocoupler for at least 50 μ s. After that, turn the photocoupler OFF to complete writing. (Default setting: **000**, Minimum: **000**, Maximum: **255**)

0 0 0

0 0 0 0 0 0 1

0 0 0 0

1 1 1

0

0

1

0

0

1

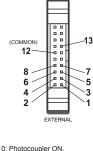
0

0

0

Bright

0



1: Photocoupler OFF

(COM)

12 10 EXT

•Set items 1, 2, 3, and 4 when using Strobe Mode.

4 Selecting the Lighting Mode

Select the lighting mode form Continuous Mode, ON/OFF Mode, or Strobe Mode. Use pins 15 to 28 (M0 to M3) of the external control connector. Refer to the following table for the settings. (Default setting: F00) Continue writing data. Input a signal to pin 14 (TRGWR) that turns ON the photocoupler for at least 50 µs. After that, turn the photocoupler OFF to complete writing.

Continuous Mode

Refer to the following table and set the lighting mode to Continuous Mode.

ON/OFF Mode (If the external trigger is not used, the Light Units are ON continuously.)

Refer to the following table and set the lighting mode to ON/OFF Mode. The Light Units are turned ON or OFF according to the external trigger signal input.

Strobe Mode (If an external trigger is not used, the Light Units are OFF.)

The strobe time can be set to between 40 μs and 40 ms in Strobe Mode. Refer to the following table for the settings.

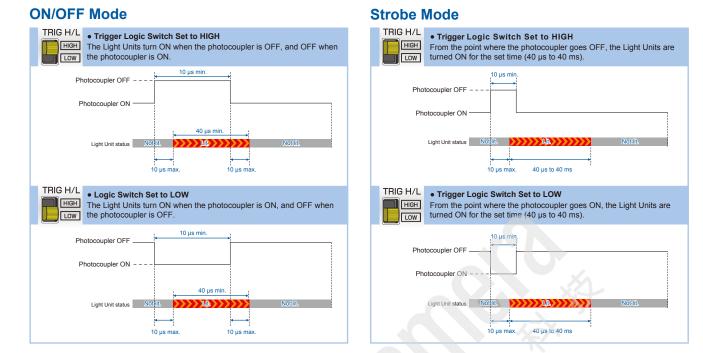
The Light Units are turned ON for the set time after the external trigger signal is input.

No.	18	17	16	15	
Digital display	M3	M2	M1	MO	Lighting mode
F00	0	0	0	0	Continuous Mode or ON/OFF Mode
F01	0	0	0	1	Strobe Mode (40 µs)
F02	0	0	1	0	Strobe Mode (80 µs)
F03	0	0	1	1	Strobe Mode (120 µs)
F04	0	1	0	0	Strobe Mode (200 µs)
F05	0	1	0	1	Strobe Mode (600 µs)
F06	0	1	1	0	Strobe Mode (1 ms)
F07	0	1	1	1	Strobe Mode (4 ms)
F08	1	0	0	0	Strobe Mode (10 ms)
F09	1	0	0	1	Strobe Mode (20 ms)
F10	1	0	1	0	Strobe Mode (40 ms)

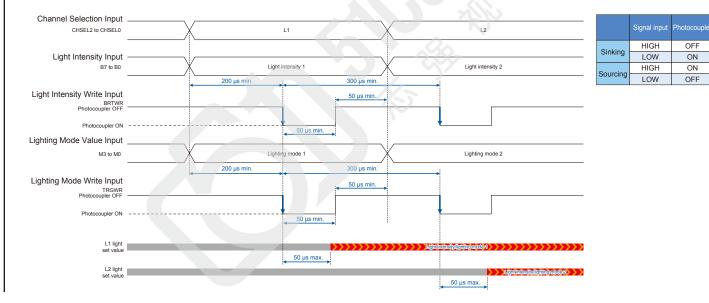
For details on the external trigger input, refer to 5. Inputting the External Trigger.

Trigger Input Sequence Diagram

- A pulse width of ON signal shall be 10µs or more. The Light Units will be truned on for at least 40µs, even when the input ON signal is less than 40µs.
- If another trigger is input before the Light Unit turns OFF in Strobe Mode, the starting point of the reentered trigger is taken as the start time and the strobe light continues for the set time from that point.



Sequence Diagram for Writing Data



8 Troubleshooting

If the consumption current of Light Units exceeds 107% higher than the rated current, the overcurrent protection operates and stops the output. OCP will be displayed on the digital display.

Please check the rated current of Light Units and connect the Light Units under the rated current of this control unit.

Please press Setting Switch for over a second to reset the OCP error. (OCP error can be reset by rebooting.)





Error Output

The error status is output from pins 19 and 20 of the external Signal Specifications control connector. Rated input voltage: 24 VDC

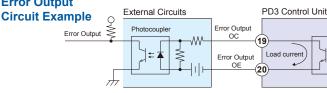
Normal operation	Error	Maximum input voltage: 26.4 VDC Load current: 10 mA max.
Pins 19 and 20 are open.	Pins 19 and 20 are closed.	Leakage current: 50 µA max.

Data

0

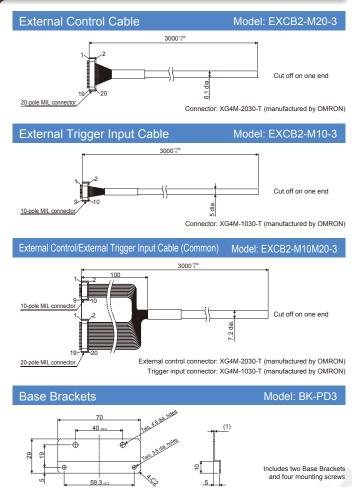
0

Error Output



5

9 **Optional Accessories (Sold Separately)**



Environmental Regulation

EU RoHS Directive

The RoHS Directive is short for the "restriction of use of certain hazardous substances in electrical and electronic equipment." As a directive, it restricts the use of specific hazardous substances for new electrical and electronic equipment marketed in the EU on or after July 1, 2006, and restricts the use of six substances, which are (1) lead, (2) mercury, (3) cadmium, (4) hexavalent chromium, (5) polybrominated biphenyl (PBB), and (6) polybrominated diphenyl ether (PBDE).

*Standards for "RoHS Directive-Compliant Products"

Lead Mercury Cadmium Hexavalent chromium PBB PBDE
 1000 ppm max.
 (Items that are exempted in the RoHS Directive are excluded from these standards.)

China RoHS Directive

China RoHS Directive is formally known as "Management Methods for Controlling Pollution by Electronic Information Products", which was implemented on March 1, 2007 in China. Same as EU RoHS Directive, this regulation restricts the usage of six substances such as lead, mercury, cadmium, heavalent chromium, polybrominated biphenyl (PBB), and polybrominated diphenyl ether (PBDE). This regulation requires electronic information products which are manufactured or imported, and sold in China, to clearly disclose contents of the 6 restricted substances listed below.

Name and Amount of Toxic and Hazardous Substances or Elements

		Toxic or hazardous substances and elements						
Usage deadline for environmental protection	Product name	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent chromium (Cr (VI))	PBB	PBDE	
1	Control Unit for LED Lights	×	0	×	0	0	0	

O: Indicates that this toxic or hazardous substances contained in all the homogeneous materials for this part, according to SJ/T11363-2006 is within the limit requirement. EXISTING SUPERATION IN THE INTERNATION INTERNATION IN THE INTERNATION INTERNATI

Lead and cadmium are excluded in EU RoHS.

Linese Deedline for Environmental D

Usage Deadline for Environmental Protection
The number used in this logo is based on "Management Methods for Controlling Pollution by Electronic Information
Products" and related regulations from People's Republic of China. It shows the product usage duration in years for
environmental protection. After finishing a product usage, the product needs to be re-used or discarded appropriately following
local law and regulations, complying with safety and usage caution.

产品中有毒有害物质或元素的名称及含量										
环保			有毒有害物质或元素							
使用期限	产品	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)			
1	LED 照明 专用电源	×	0	×	0	0	0			

〇:表示该有毒有害物质在该部件所有均质材料中的含量均在 SJ/T11363-2006 标准规定的限量要求以下。

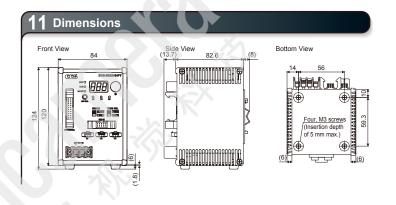
X:表示该有毒有害物质至少在该部件的某一均质材料中的含量超出 SJ/T11363-2006 标准规定的限量要求。

环保使用期限

业标志的数字是根据中华人民共和国电子信息产品污染控制管理办法以及有关标准等,表示该产品的环保使用期限的车数。 通守产品的安全和使用上的注意,在产品使用后采取适当的方法根据各地法律,规定,回收再利用或进行度弃处理。

Main Specifications

Product name	Digital Control Unit for LED Light Units (with parallel communications)
Model	PD3-5024-3-PT
Applicable Light Unit rating	24 V, 48 W
PWM frequency	125 kHz
Input voltage (rated)	24 VDC
Input voltage (range)	21.6 to 26.4 VDC
Power consumption (typ.)	52W
Rated output voltage	24 VDC
Rated output current	Total for 3 channels: 1.9 A
Operating temperature and humidity	Temperature: 0 to 40°C, Humidity: 20% to 85% (with no condensation)
Storage temperature and humidity	Temperature: -20 to 60°C, Humidity: 20% to 85% (with no condensation
Vibration resistance	Acceleration: 19.6 $m/s^2,$ Frequency: 10 to 55 Hz, Cycles: 3 minutes, Sweep cycle: For 1 hour each in X, Y, and Z directions
Cooling method	Natural air cooling
CE Marking	EMC standard: Conforms to EN 61326, Class A.
Environmental regulations	RoHS compliant
Input connector	24 VDC input: 2-pin Terminal Block × 1
Output connectors	Light output: SMP-03V-BC (J.S.T. Mfg. Co., Ltd.) x 3
External Control Connector	Trigger input: MIL connector (MIL-C-83503 compliant), 10-pole
	For setting the light intensity/lighting mode: MIL connector (MIL-C-83503 compliant), 20-pole
Material and surface processing	Material: Aluminum and resin, Surface processing: Blue alumite
Weight	400 g max.
Accessories	Instruction Guide



Warranty Information

EXCEPT FOR THE EXPRESS WARRANTIES STATED IN THIS DOCUMENT, CCS MAKES NO ADDITIONAL WARRANTIES, EXPRESS, IMPLIED, OR STATUTORY, AS TO ANY MATTER WHATSOEVER. IN PARTICULAR, ANY AND ALL WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. EXCEPT AS EXPRESSLY SET FORTH HEREIN, CCS MAKES NO WARRANTIES WITH RESPECT TO THE PRODUCTS.

WARRANTY PERIOD: TWO YEARS, STARTING FROM CCS Inc. SHIPPING DATE.

CCS Inc. WILL REPAIR OR REPLACE THE PRODUCT FREE OF CHARGE IF IT SHOULD FAIL TO FUNCTION WITHIN THE SPECIFIED WARRANTY PERIOD. IF EITHER OF THESE CONDITIONS OCCURS, PLEASE TAKE THE PRODUCT TO YOUR CCS SALES REPRESENTATIVE.

WARRANTY TERMS

- CCS Inc. WILL REPAIR OR REPLACE THE PRODUCT FREE OF CHARGE IF IT SHOULD FAIL TO FUNCTION UNDER USE ON OUR SPECIFIED CONDITION IN ACCORDANCE WITH THE INSTRUCTION GUIDE AND OTHER WRITTEN CAUTIONS DURING THE INDICATED WARRANTY PERIOD OF TWO YEARS.
- 2 OCS Inc. WILL CHARGE A REPAIR FEE UNDER THE FOLLOWING CONDITIONS:
 1) III THE PRODUCT HAS BEEN SUBJECTED TO MISUSE, UNAUTHORIZED REPAIRS, OR MODIFICATION FROM ITS ORIGINAL DESIGN.
 2) IF THE PRODUCT RASE DAMAGED FROM IMPACTS DUE TO INAPPROPRIATE HANDLING.
 3) IF DAMAGE TO THE PRODUCT RESULTS FROM EXTERNAL CAUSES INCLUDING ACCIDENTS, FIRE, POLLUTION, RIOTS, COMMUNICATION FAILURES, EARTHQUAKES, THUNDERSTORMS, WIND AND FLOOD DAMAGE. OR ANY OTTER ACT OF PRODUCT RESULTS FROM EXTERNAL CAUSES INCLUDING ACCIDENTS, SUCH WATER LEAKAGE, CONDENSATION, OR THE USE OF CHEMICALS.
 4) IF THE DAMAGE RESULTS FROM EXTERADIDINARY CONDITIONS SUCH AS ELECTRICAL SURGES, WATER LEAKAGE, CONDENSATION, OR THE USE OF CHEMICALS.
 4) IF THE DAMAGE RESULTS FROM CONNECTION TO ANY LED LIGHT UNIT OR TO ANY EQUIPMENT WHICH CCS Inc. DOES NOT MANUFACTURE OR DOES NOT SPECIFY FOR USE.
- 3 CCS ASSUMES NO LIABILITY FOR ANY PURCHASER'S SECONDARY DAMAGE (DAMAGE OF EQUIPMENT, LOSS OF OPPORTUNITIES, LOSS OF PROFITS, ETC.) OR ANY OTHER DAMAGE RESULTING FROM A FAILURE OF OUR PRODUCT.

THIS WARRANTY INFORMATION PROVIDES THE SCOPE OF CCS'S PRODUCT WARRANTY WITHIN THE SPECIFIED PERIOD, AND DOES NOT INDICATE OR IMPLY ANY FURTHER GUARANTEE BEYOND THE WARRANTY TERMS. CONTACT CCS FOR INQUIRIES OR INFORMATION ON REPAIRS TO THE PRODUCT AFTER THE EXPIRATION OF THE WARRANTY.

Do not use the product in the following situations.

- Under conditions or in an environment not described in this instruction guide.
 In nuclear energy control systems, railroad systems, aviation systems, vehicles, combustion equipment, medical equipment, amusement machines, or safety equipment. In applications involving serious risk to life or property, particularly applications demanding a high level of safety.
- · Contents of this Instruction Guide may be changed without prior notice
- Illustrations used in this Instruction Guide may differ from actual products.
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Instruction Guide and Dimensional Diagrams in PDF or CAD can be downloaded from the CCS website. http://www.ccs-grp.com/

Ask any product queries to the following address or to your nearest CCS representative.

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